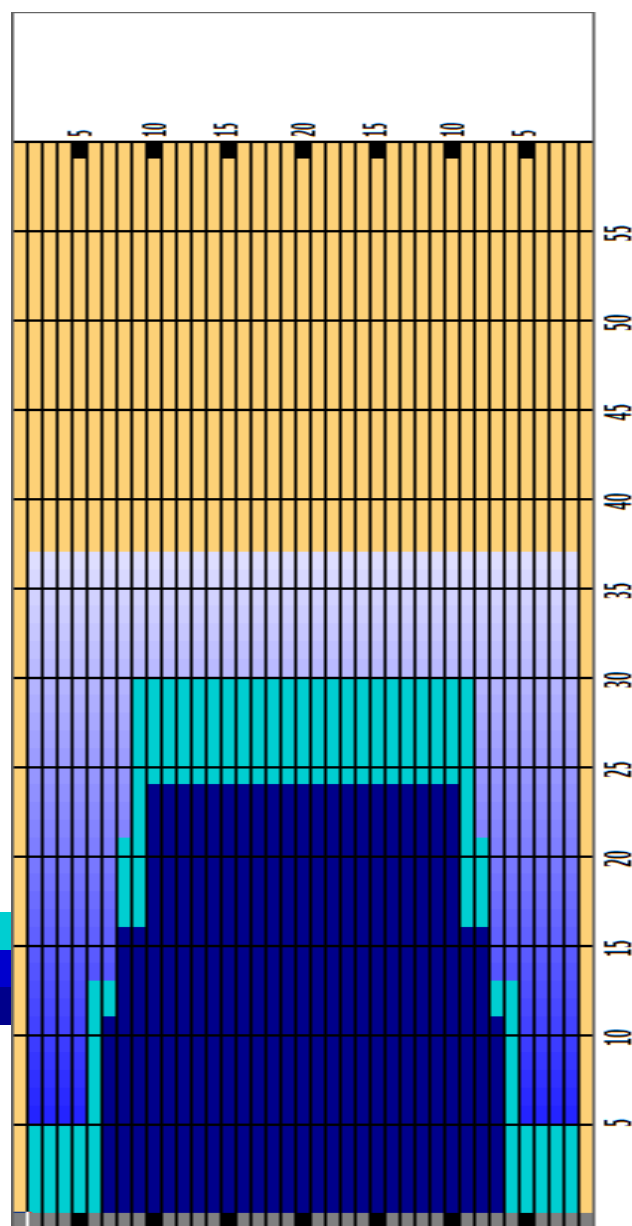


Oil Pattern Distance	37	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	18.95 mL	Reverse Oil Total	8.35 mL	Volume Oil Total	27.3 mL
Tank Configuration	Only A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	7400
2	6L	6R	3	18	87	5.9	13.5	7.6	4350
3	8L	8R	3	18	75	13.5	21.1	7.6	3750
4	9L	9R	3	22	69	21.1	30.4	9.3	3450
5	2L	2R	0	10	0	30.4	37.0	6.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	37.0	24.0	-13.0	0
2	10L	10R	3	18	63	24.0	16.4	-7.6	3150
3	8L	8R	2	18	50	16.4	11.3	-5.1	2500
4	7L	7R	2	14	54	11.3	7.4	-3.9	2700
5	2L	2R	0	14	0	7.4	0.0	-7.4	0

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.57	1.1	1	1	1.1	3.57

